



中国认可
国际互认
检测
TESTING
CNAS L0095

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No.: RZUN2024-4402

检测报告

TEST REPORT

UN38.3

NAME OF SAMPLE:

Rechargeable Li-ion Battery

产品名称:

可充电锂离子电池

CLIENT:

EVE Energy Co.,Ltd

委托单位:

惠州亿纬锂能股份有限公司

CLASSIFICATION OF TEST:

Commission Test

检测类别:

委托测试

威凯检测技术有限公司
CVC Testing Technology Co., Ltd.

检测报告

TEST REPORT

No.: RZUN2024-4402

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Name of samples: Rechargeable Li-ion Battery 样品名称:可充电锂离子电池	Type/Model: 型号规格: L1365 3,85V 360mAh 1,39Wh
Color: Black 样品颜色:黑色	Physical shape: Irregular shape 样品形状: 不规则形状
Commissioned by: EVE Energy Co.,Ltd 委托单位: 惠州亿纬锂能股份有限公司	Commissioner address:No.38, Huifeng 7th Road, Zhongkai Hi-Tech Zone, Huizhou, Guangdong, P.R. China 委托单位地址:广东省惠州市仲恺高新区惠风七路 38 号
Manufacturer: EVE Energy Co.,Ltd 制造商: 惠州亿纬锂能股份有限公司	Manufacturer address:No.38, Huifeng 7th Road, Zhongkai Hi-Tech Zone, Huizhou, Guangdong, P.R. China 制造商地址: 广东省惠州市仲恺高新区惠风七路 38 号
Factory: EVE Energy Co.,Ltd 生产厂: 惠州亿纬锂能股份有限公司	Factory address: No.38, Huifeng 7th Road, Zhongkai Hi-Tech Zone, Huizhou, Guangdong, P.R. China 生产厂地址: 广东省惠州市仲恺高新区惠风七路 38 号
Classification of test: Commission Test 检测类别: 委托测试	Quantity of sample: 44 cells 样品数量: 44 个电芯
Tested according to: 测试标准: ST/SG/AC.10/11/Rev.8/ Section 38.3	Sample identification: 样品标识序号: c1#~c44#
Receiving date: 接样日期: 2024-06-27	Means of receiving: Submitted by commissioner 接样方式: 委托单位送样
Completing date: 完成日期: 2024-07-15	Test item: 8 items 测试项目: 8 项
Test conclusion: 检测结论: The Rechargeable Li-ion Batteries submitted by EVE Energy Co.,Ltd are tested according to Section 38.3 of the Eighth revised edition of the Manual of Tests and Criteria (ST/SG/AC.10/11/Rev.8/Section 38.3). The test items are full items. The test results comply with the relevant requirements of the standard. 由惠州亿纬锂能股份有限公司送检的可充电锂离子电池, 依据联合国《试验和标准手册》第八修订版第 38.3 节进行检测, 试验为全项目, 试验结果符合标准相关要求。 Seal of CVC CVC 盖章 Date of issue: 签发日期: 2024-07-16	

Title: Manager
批准人职务: 经理

Approved by: Huang Kun

Reviewed by: Zhang Siyao

Tested by: Jiang Weiwei

批 准: *Huang Kun*

审 核: *Zhang Siyao*

检 测: *Jiang Weiwei*

Description and illustration of the sample:

样品说明及描述:

The sample's status is good

样品状况良好。

Cell Dimensions/电芯尺寸: 7,7mm*15,2mm*32mm

Watt-hour rating of each cell/ 单个电芯的瓦时数: 1,39Wh

Test item 试验项目	Sample No. 样品编号	State 状态	Remark 备注
T.1~T.5	c1#~c5#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	-
	c6#~c10#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	
T.6	c11#~c15#	at first cycle at 50% of the design rated capacity 第一个交替充电放电周期充电到设计额定容量的 50%	-
	c16#~c20#	after 25 cycles ending at 50% of the design rated capacity 第 25 个交替充电放电周期充电到设计额定容量的 50%	
T.7	c1#~c4#	at first cycle, in fully charged states 第一个交替充电放电周期完全充电状态	using undamaged samples previously used in tests T.1 to T.5 使用试验 T.1 至 T.5 未损坏的样品
	c41#~c44#	after 25 cycles ending in fully charged states 第 25 个交替充电放电周期完全充电状态	-
T.8	c21#~c30#	at first cycle, in fully discharged states 第一个交替充电放电周期完全放电状态	-
	c31#~c40#	after 25 cycles ending in fully discharged states 第 25 个交替充电放电周期完全放电状态	-

Description of the deviation from the standard, if any:

试验结果不符合标准项的说明:

/

Remarks:

备注:

Throughout this report a comma is used as the decimal separator.

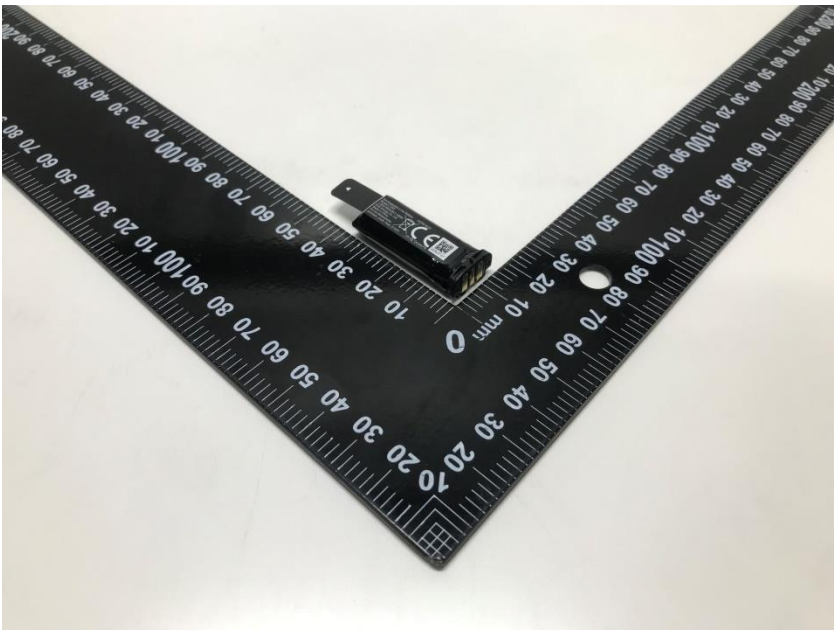
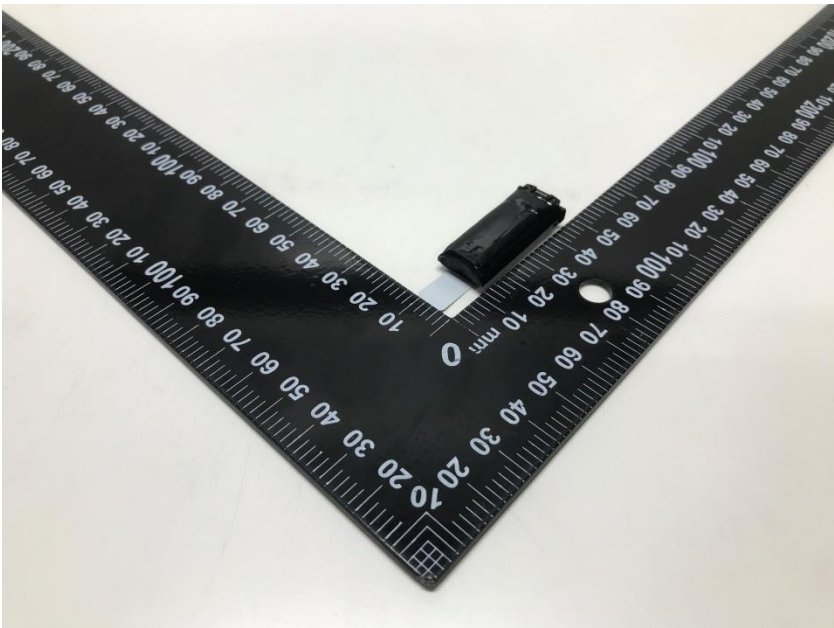
本报告中以逗号代替小数点。

The Rechargeable Li-ion Batteries submitted by EVE Energy Co.,Ltd are single cell batteries. According to the standard, a single cell battery is considered a "cell" and shall be tested according to the testing requirements for "cell".

惠州亿纬锂能股份有限公司所送的可充电锂离子电池是单电芯电池。根据标准要求，单电芯电池被视为“电芯”，须根据“电芯”的实验要求进行试验。

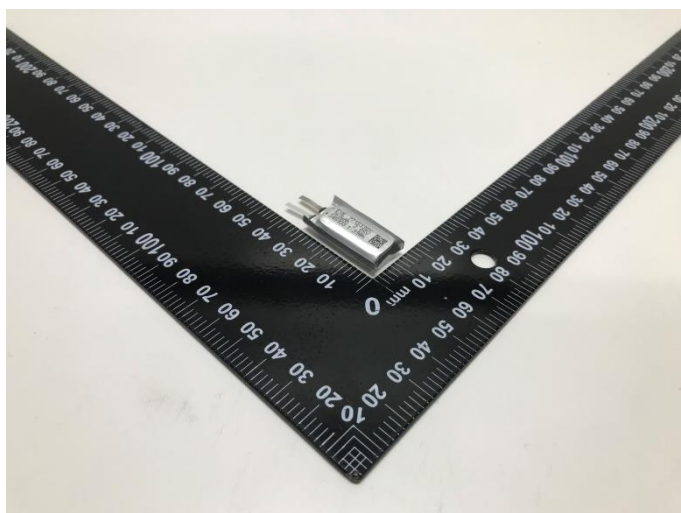
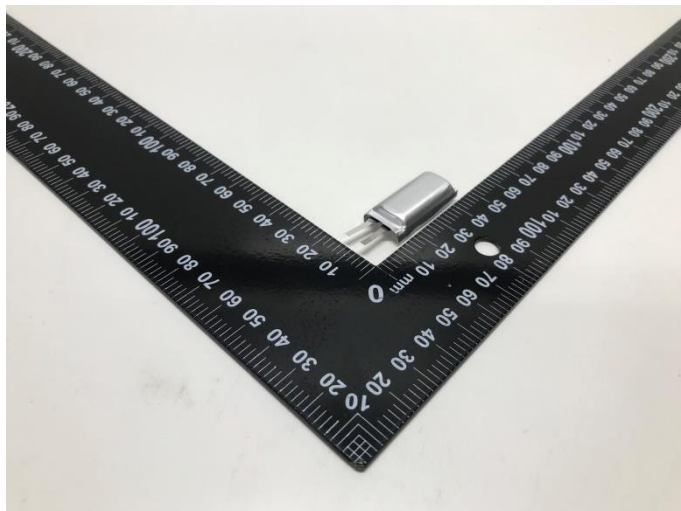
Photos of Samples and Labels/样品照片及标识

Single Cell Battery /单电芯电池 （L1365 3,85V 360mAh 1,39Wh）



Photos of Samples and Labels/样品照片及标识

Component Cell/电芯 (771533GX 3,85V 360mAh 1,39Wh)



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ST/SG/AC.10/11/Rev.8/ Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4	Procedure/试验步骤		—
38.3.4.1	Test T.1: Altitude simulation/试验 T.1: 高度模拟		P
	Test cells and batteries shall be stored at a pressure of 11,6kPa or less for at least six hours at ambient temperature (20±5℃)/ 将电芯和电池在温度为 20±5℃，大气压力为不大于 11,6kpa 的环境中贮存不少于 6 个小时		
	Requirement/标准要求: 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90 % ,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品（电池）应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The samples c1#~c10# : No leakage, no venting, no disassembly, no rupture and no fire/编号为 c1#~c10#的样品：无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./数据见表 1	
38.3.4.2	Test T.2: Thermal test/试验 T.2: 温度试验		P
	Test cells and batteries are to be stored for/电池存储条件如下: 1 For small cells and batteries: one temperature cycle: 72±2℃(6h) —40±2℃(6h) / 对于小电芯和电池：一次温度循环为 72±2℃(6h) —40±2℃(6h) For large cells and batteries: one temperature cycle: 72±2℃(12h) —40±2℃(12h) / 对于大电芯和电池：一次温度循环为 72±2℃(12h) —40±2℃(12h) 2 The maximum time interval between test temperature extremes is 30 minutes/温度转换最大间隔时间为 30min 3 This procedure is to be repeated 10 times/重复 10 次循环 4 after which all test cells and batteries are to be stored for 24 hours at ambient temperature (20±5℃)/循环结束后，电池在 20±5℃的条件下 搁置 24 小时		
	Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% /样品质量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90 % ,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品（电池）应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The samples c1#~c10# : No leakage, no venting, no disassembly, no rupture and no fire/编号为 c1#~c10#的样品：无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./数据见表 1	

ST/SG/AC.10/11/Rev.8/ Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4.3	Test T.3: Vibration/试验 T.3: 振动 1 Cells and batteries are firmly secured to the platform of the vibration machine / 电芯和电池牢固地安装在振动台（的台面）上 2 The vibration: a sinusoidal waveform with a logarithmic sweep between 7Hz and 200Hz and back to 7Hz traversed in 15 minutes/振动以正弦波形式，以 7Hz 增加至 200Hz，然后在减少回到 7Hz 为一个循环，一个循环持续 15 分钟的对数前移传送。 3 For cells and small batteries: from 7 Hz a peak acceleration of 1g_n is maintained until 18Hz is reached. The amplitude is then maintained at 0,8mm (1,6mm total excursion) and the frequency increased until a peak acceleration of 8g_n occurs (approximately 50Hz). A peak acceleration of 8g_n is then maintained until the frequency is increased to 200Hz. / 对于电芯和小型电池：从 7Hz 开始，以 1g_n 的峰值加速度保持不变，直到达到 18Hz。然后将振幅保持在 0,8mm（总偏移 1,6mm）并且频率增加直到出现 8g_n 的峰值加速度（大约 50Hz）。然后保持 8g_n 的峰值加速度，直到频率增加到 200Hz。 For large batteries: from 7Hz a peak acceleration of 1g_n is maintained until 18Hz is reached. The amplitude is then maintained at 0,8mm (1,6mm total excursion) and the frequency increased until a peak acceleration of 2g_n occurs (approximately 25Hz). A peak acceleration of 2g_n is then maintained until the frequency is increased to 200Hz. / 对于大型电池：从 7Hz 开始，以 1g_n 的峰值加速度保持不变，直到达到 18Hz。然后将振幅保持在 0,8mm（总偏移 1,6mm）并且频率增加直到出现 2g_n 的峰值加速度（大约 25Hz）。然后保持 2g_n 的峰值加速度，直到频率增加到 200Hz。 4 This cycle repeated 12 times for a total of 3 hours for each of three mutually perpendicular mounting position of the cell. One of the directions of vibration must be perpendicular to the terminal face. / 以振动的其中一个方向必须是垂直样品极性，对每个电芯从三个互相垂直的方向上循环 12 次，每个方向 3 个小时，共 9 小时。		P
	Requirements/标准要求 1 Cells and batteries Mass loss limit: ≤0,2% / 样品质量损失≤0,2% 2 Open circuit voltage not less than 90%, The requirement relating to voltage is not applicable to test cells and batteries at full discharged states. 样品试验后开路电压应不低于试验前开路电压的 90 % ,此要求不适用于完全放完电的电池和电芯。 3 No leakage, no venting, no disassembly, no rupture and no fire 样品（电池）应无漏液、无排气、无解体、无破裂以及无着火现象的发生	The samples c1#~c10# : No leakage, no venting, no disassembly, no rupture and no fire/编号为 c1#~c10#的样品：无漏液、无排气、无解体、无破裂以及无着火现象 The data is shown in Table 1./数据见表 1	

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ST/SG/AC.10/11/Rev.8/ Section 38.3			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
38.3.4.7	Test T.7: Overcharge/试验 T.7: 过度充电		P
	1 The charge current shall be twice the manufacturer's recommended maximum continuous charge current/以 2 倍制造厂推荐的最大持续充电电流对样品充电 2 The minimum voltage of the test shall be as follows/本试验最小电压见下文		
	a) When the manufacturer's recommended charge voltage is not more than 18V, the minimum voltage of the test shall be the lesser of two times the maximum charge voltage of the battery or 22V/ 如果厂家推荐的充电电压不超过 18V, 本试验的最小充电电压应是厂家标定最大充电电压的两倍或者是 22V 之中的较小者。 b) When the manufacturer's recommended charge voltage is more than 18V, the minimum voltage of the test shall be 1,2 times the maximum charge voltage/ 如果厂家推荐的充电电压超过 18V, 本试验的最小充电电压应是厂家标定最大充电电压的 1,2 倍。 3 Tests are to be conducted at ambient temperature 20±5℃, The duration of the test shall be 24 hours/20±5℃的环境温度下, 试验持续 24 小时。	The voltage of the test is 8,86V, and the current is 2880mA 试验的电压为 8,86V, 电流为 2880mA	
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内, 应无解体和无着火现象发生。	The samples c1#~c4# ,c41#~c44#: no disassembly and no fire/编号为 c1#~c4#,c41#~c44# 的样品: 无解体、无着火现象 For voltage data before test, see table 3. / 试验前电压见表 3	
	Test T.8: Forced discharge/试验 T.8: 强制放电		
38.3.4.8	Each cell shall be forced discharged at ambient temperature by connecting it in series with a 12 V D.C. power supply at an initial current equal to the maximum discharge current specified by the manufacturer, 20±5℃的环境温度下, 将单个电芯连接在 12V 的直流电源上进行强制放电, 此直流电源提供给每个电芯初始电流为制造厂指定的最大放电电流。		P
	The specified discharge current is to be obtained by connecting a resistive load of the appropriate size and rating in series with the test cell. Each cell shall be forced discharged for a time interval (in hours) equal to its rated capacity divided by the initial test current (in ampere) 指定的放电电流通过串联在试验电芯上的合适大小和功率的负载来获得, 每个电芯的强制放电时间 (小时) 为额定容量除以初始电流 (安培)。		
	Requirements/标准要求: No disassembly and no fire within seven days of this test 试验样品在试验中和试验后 7 天内, 应无解体和无着火现象发生。	The samples c21#~c40#: no disassembly and no fire/编号为 c21#~c40#的样品: 无解体、无着火现象 The data is shown in Table 4./数据见表 4	

Table1: T1~T5 / 表 1. 试验 1~试验 5											
Sample No. 样品号	Mass prior to test / 试验前质量(g)	OCV prior to test / 试验前电压(V)	Test T.1: Altitude simulation/ 试验 T.1: 高度模拟		Test T.2: Thermal test/ 试验 T.2: 温度试验		Test T.3: Vibration/ 试验 T.3: 振动		Test T.4: Shock/ 试验 T.4: 冲击		Test T.5: External Short Circuit/ 试验 T.5 外部短路
			Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比(%)	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比(%)	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比(%)	Mass Loss(%) 质量损失(%)	OCV Retention Ratio(%) 电压保留比(%)	Temp. (°C) 温度 (°C)
c1#	7,241	4,383	0,000	100,00	0,027	98,40	0,000	100,00	0,000	99,98	57,8
c2#	7,285	4,383	0,000	100,00	0,041	98,36	0,000	100,00	0,000	100,00	57,5
c3#	7,226	4,382	0,000	100,00	0,027	98,36	0,000	100,00	0,000	100,00	57,0
c4#	7,281	4,383	0,000	99,95	0,041	98,38	0,000	100,00	0,000	100,00	58,1
c5#	7,218	4,382	0,000	100,00	0,027	98,40	0,000	100,00	0,000	100,00	57,6
c6#	7,262	4,382	0,000	99,98	0,027	98,43	0,000	100,00	0,000	100,00	58,1
c7#	7,316	4,382	0,000	100,00	0,041	98,43	0,000	100,00	0,000	100,00	57,4
c8#	7,280	4,383	0,000	99,98	0,041	98,36	0,000	100,00	0,000	100,00	57,3
c9#	7,245	4,382	0,000	100,00	0,041	98,11	0,000	100,00	0,000	100,00	57,4
c10#	7,272	4,381	0,000	100,00	0,041	98,38	0,000	100,00	0,000	100,00	57,1

Table2: Crush /表 2:挤压											
Test T.6: Crush/试验 T.6:挤压	Sample No. 样品号	c11#	c12#	c13#	c14#	c15#	c16#	c17#	c18#	c19#	c20#
	OCV prior to test / 试验前电压 (V)	3,896	3,897	3,897	3,896	3,896	3,896	3,895	3,896	3,897	3,896
	Temp. (°C) 温度 (°C)	24,1	22,7	22,4	22,3	24,1	23,2	22,8	23,7	24,1	23,5

Table3: Overcharge Test of batteries/ 表 3 过度充电									
Test T.7: Overcharge / 试验 T.7: 过 度充电	Sample No. 样品号	c1#	c2#	c3#	c4#	c41#	c42#	c43#	c44#
	OCV prior to test / 试验前电压 (V)	4,312	4,311	4,310	4,310	4,382	4,383	4,380	4,381

Table 4: Forced discharge / 表 4. 强制放电											
Test T.8: Forced discharge / 试验 T.8: 强制放电	Sample No. 样品号	c21#	c22#	c23#	c24#	c25#	c26#	c27#	c28#	c29#	c30#
	OCV prior to test / 试验前电压(V)	3,226	3,211	3,228	3,234	3,225	3,229	3,218	3,221	3,243	3,231
	Sample No. 样品号	c31#	c32#	c33#	c34#	c35#	c36#	c37#	c38#	c39#	c40#
	OCV prior to test / 试验前电压(V)	3,236	3,218	3,232	3,218	3,230	3,228	3,224	3,220	3,219	3,219

注 意 事 项 Important

1. 报告无检测单位印章无效。
The test report is invalid without the seal of CVC.
2. 未经本试验室书面同意，不得部分地复制本报告。
Nobody is allowed to photocopy or partly photocopy this test report without written permission of CVC.
3. 本报告无批准人、审核人及检测人签名无效。
The test report is invalid without the signatures of Ratifier, Reviewer and Testing engineer.
4. 本报告涂改无效。
The test report is invalid if altered.
5. 对检测报告若有异议，应于收到报告之日起十五天内向检测单位提出。
Objections to the test report must be submitted to CVC within 15 days.
6. 本报告仅对送检样品负责。
The test report is valid for the tested samples only.
7. 判定栏中“-”表示“不需要判定”，“P”表示“通过”，“F”表示“不通过”，“N/A”表示“不适用”。
As for the Verdict, “-” means “no need for judgement”, “P” means “pass”, “F” means “fail” and “N/A” means “not applicable”.

****报告中未加 CMA 标志时，检测数据和结果仅供科研、教学或内部质量控制之用。****
The test data and test results given in this test report should only be used for purposes of scientific research, teaching and internal quality control when the CMA symbol is not presented.

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广东省广州市黄埔区光谱东路 179 号百事高智慧园 D 栋（测试地点）

Lab Address: No.3, Tiantai 1st Road, Kaitai Avenue, Science City, Guangzhou, Guangdong, China.

Testing Location: Building D, BASIGO INTELLIGENT, No.179, Guangpu East Road, Huangpu District, Guangzhou, P. R. China.

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